

4/15/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (513) 632-5200
Fax 613 632-5246

D4821-1

Job Sheet 193460



Part No: D4821-1

Job Qty: 8 pcs

Part Name: Windshield Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 5/15/19

Description:

Type: Stock

Note: DWG REV B IPP REV: A NEW ISSUE 13/04/25 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	8 pcs	00	5/15/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	DP APR 15 2019
120	Packaging 2-1 - Receive - B4B	8 pcs		5/15/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	DP APR 15 2019



Container No: S172547



Part: D4821-1

Job No: 193460

Serial No/Batch: S172547

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/15/19

Plex 4/15/19 2:06 PM dart.Lussier.Patrick

4/15/2019

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130 QC <i>QC</i>	8 pcs	5/15/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
131 Handfinish - 2-1 Pre-B4B 8 pcs	8 pcs	5/15/19	0.00 0.40	QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				Handfinish - 2 - 1 - B4B	
				Handfinish - 2 - 2 - B4B	
				Handfinish - 2 - 3 - B4B	
				Handfinish - 2 - 4 - B4B	
140 Outsource - 4 - Anodize	8 pcs	5/15/19		ATG001-VC	5
150 Packaging 2-2 - Receive - B4B 8 pcs	8 pcs	5/15/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	

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MAY 30 2019 9:49

MAY 31 2019

JUL 12 2019

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4/15/2019

[Dart Hawkesbury] Job Sheet - Lussler, Patrick

					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
152 QC 14	8 pcs	5/15/19	0.00 0.00		QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
155 QC 14	8 pcs	5/15/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
180 Packaging 3-1 - Stock - B4B	8 pcs	5/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

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JUL 24 2019 40
9-89

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[Dart Hawkesbury] Job Sheet - Lussier, Patrick

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (813) 632-5200

PURCHASE ORDER PO042377



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO042377
PO Date: 1/23/19
Due Date: 5/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	193460	D4821-1P			Windshield Deflector : Various STC's As per Dwg D4821 Rev. B	Firmed - X2		5/15/19 APR 15 2019	8 pcs	0 pcs	8 pcs	\$1,095.00/pcs	\$8,760.00

Grand Total: \$8,760.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plus

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DAS
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9-89



Packing Slip 39407A

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

SOLD TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

SHIP TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 042377 Rev. 1		DATE ORDERED 01/23/19		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
4	0	4	8941 Windshield deflector as per drawing D4821Rev. B Part number: D4821-1P Job: 189400				
4	0	4	Windshield deflector as per drawing D4821Rev. B Part number: D4821-1P Job: 192400				
			Required by: May 15, 2019				
			DAS 40 9-89				
			RELEASE NOTE I certify that the items listed herein have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <i>[Signature]</i> APRIL 11/19				
			WMP 03			HST	

ORDER COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: April 11, 2019		
		P.O.# 042377 rev. 1, lines 2 & 3		
		WEJAY JOB# 39407		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.				
P.O. LINE	PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
2	D4821-1P 'Windshield Deflector' Job# 189400	4	Machined complete per drawing req'ts.	D4821 / Rev. B
3	D4821-1P 'Windshield Deflector' Job# 192400	4	Machined complete per drawing req'ts.	D4821 / Rev. B
Note: 1) Material supplied by DART Aerospace. Ref. #S156848 2) 1st Article Inspection Reports attached.				

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39407A

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 042377 Rev. 1 line 2

PART No. D4821-1P

DESCRIPTION: Windshield Deflector

DWG No. D4821

REV. B

E.C.O. --

MATERIAL: 7075-T6 (or T651/T6510/T6511/T62)
Alum. supplied by DART Aerospace
Ref. SCN: S156848

INSPECTOR: Cliff Smith

QUANTITY
REC'D:

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019



INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

First Article

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC REJ. REW. NMR #)
1	50.40		±.03	D2	50.410	1	Accepted
2	48.73		±.03	D2	48.740	1	Accepted
3	46.22		±.03	D3	46.230	1	Accepted
4	42.23		±.03	D3	42.242	1	Accepted
5	.96		±.03	D3	.965-.969	1	Accepted
6	15.72		±.03	D6	15.741	1	Accepted
7	11.70		±.03	D6	11.720	1	Accepted
8	8.53		±.03	D6	8.530	1	Accepted
9	2.81		±.03	D7	2.810	1	Accepted
10	25°		±.5°	C2	25.5°	1	Accepted
11	.01		±.03	B3	.0095	1	Accepted
12	R 0.25		±.03	B4	R .250	1	Accepted
13	.04		±.03	B1	.039	1	Accepted
14	R 0.25		±.03	B3	R .250	1	Accepted
15	.187		±.010	B8	.186-.1925	1	Accepted
16	.148		±.010	B6	.147-.151	1	Accepted
17	1.67		±.03	B7	1.673-1.681	1	Accepted
18	1.21		±.03	B5	1.214-1.221	1	Accepted
19	.187		±.010	B5	.188-.1895	1	Accepted
20	R 39.4		±.10	C2	R 39.4	1	Accepted
21	R 316.2		±.10	B4	R 316.2	1	Accepted
22	R 39.4		±.10	C7	R 39.4	1	Accepted
23	Ø0.206 hole thru	23 pl.	+0.005/-0.001	D5	Ø .208-.209	1	Accepted
24	1.36	4 pl.	±.03	D1	1.358-1.363	1	Accepted
25	.79	19 pl.	±.03	D1	.786-.788	1	Accepted
26	9.116		±.01	D6	9.116	1	Accepted
27	11.667		±.01	D6	11.668	1	Accepted
28	14.642		±.01	D6	14.640	1	Accepted
29	46.259		±.01	D3	46.262	1	Accepted

INSPECTION / TEST REPORT						JOB No.	
						PAGE: 2 of 2	
CUSTOMER: Dart Aerospace							
CUST. P.O. PO							
PART No. D4821-1P				DESCRIPTION: Windshield Deflector			
DWG No. D4821				REV. B		E.C.O.	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
30	48.411		$\pm .01$	D2	48.415	1	Accepted
31	1.596	18 pl.	$\pm .01$	D5	1.594- 1.598	1	Accepted
32	170°		$\pm .5^\circ$	D6	170° typ.	1	Accepted
33	R 0.39		$\pm .03$	D8	R .390 typ.	1	Accepted
34	R 0.79		$\pm .03$	D2	R .790	1	Accepted
35	Deburring	Per note 5	.005-.010max.	A8	Passed	1	Accepted



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39407A

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 042377 Rev. 1 line 3

PART No. D4821-1P

DESCRIPTION: Windshield Deflector

DWG No. D4821

REV. B

E.C.O. --

MATERIAL: 7075-T6 (or T651/T6510/T6511/T62)

Alum. supplied by DART Aerospace

Ref. SCN: S156848

INSPECTOR: Cliff Smith

QUANTITY
REC'D:

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019

WMP
03

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

First Article

ITLM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	--------------------------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	50.40		±.03	D2	50.407	1	Accepted
2	48.73		±.03	D2	48.738	1	Accepted
3	46.22		±.03	D3	46.228	1	Accepted
4	42.23		±.03	D3	42.240	1	Accepted
5	.96		±.03	D3	.962- .969	1	Accepted
6	15.72		±.03	D6	15.738	1	Accepted
7	11.70		±.03	D6	11.717	1	Accepted
8	8.53		±.03	D6	8.528	1	Accepted
9	2.81		±.03	D7	2.807	1	Accepted
10	25°		±.5°	C2	25.5°	1	Accepted
11	.01		±.03	B3	.0097	1	Accepted
12	R 0.25		±.03	B4	R .250	1	Accepted
13	.04		±.03	B1	.0395	1	Accepted
14	R 0.25		±.03	B3	R .250	1	Accepted
15	.187		±.010	B8	.188- .1898	1	Accepted
16	.148		±.010	B6	.1484- .151	1	Accepted
17	1.67		±.03	B7	1.667- 1.678	1	Accepted
18	1.21		±.03	B5	1.210- 1.213	1	Accepted
19	.187		±.010	B5	.181- .1925	1	Accepted
20	R 39.4		±.10	C2	R 39.4	1	Accepted
21	R 316.2		±.10	B4	R 316.2	1	Accepted
22	R 39.4		±.10	C7	R 39.4	1	Accepted
23	Ø0.206 hole thru	23 pl.	+0.005/- .001	D5	Ø .208- .209	1	Accepted
24	1.36	4 pl.	±.03	D1	1.357- 1.363	1	Accepted
25	.79	19 pl.	±.03	D1	.786- .789	1	Accepted
26	9.116		±.01	D6	9.114	1	Accepted
27	11.667		±.01	D6	11.666	1	Accepted
28	14.642		±.01	D6	14.640	1	Accepted
29	46.259		±.01	D3	46.260	1	Accepted

INSPECTION / TEST REPORT						JOB No.	
						PAGE: 2 of 2	
CUSTOMER: Dart Aerospace							
CUST. P.O. PO							
PART No. D4821-1P				DESCRIPTION: Windshield Deflector			
DWG No. D4821				REV. B		E.C.O.	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	48.411		±.01	D2	48.412	1	Accepted
31	1.596	18 pl.	±.01	D5	1.594- 1.598	1	Accepted
32	170°		±.5°	D6	170° typ.	1	Accepted
33	R 0.39		±.03	D8	R .390 typ.	1	Accepted
34	R 0.79		±.03	D2	R .790	1	Accepted
35	Deburring	Per note 5	.005-.010max.	A8	Passed	1	Accepted



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043622**



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043622

PO Date: 6/3/19

Due Date: 6/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: ***RUSH***

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193460	D4821-1	Windshield Deflector : Various STC's Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	6/14/19	8 pcs	0 pcs	8 pcs	\$61.80/pcs	\$494.40
2	194980	D5069-1	Hardpoint Adapter : Various STC's ISSUE P/O: _____ TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	6/11/19	13 pcs	0 pcs	13 pcs	\$13.45/pcs	\$174.85
3	195670	RBEB290-P0001-101-5	Adapter -Issue P/O: _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type: 6061T6 -Certificate of Conformity is required	Firmed	-	6/11/19	6 pcs	0 pcs	6 pcs	\$13.45/pcs	\$80.70
Grand Total:											\$749.95

DAS
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8-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043622



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A018 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our ASS100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/7/19 9:00 AM Dart.Guerrin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918180

Date: 11-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 each	Part: D4821-1 Windshield Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25097 PO: POHB043622	Rev: B Line: 1	DAS 40 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUL 11 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

RECEIVED
JUL 11 2019
DART AEROSPACE LTD.

Made in Canada.

010260



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4840-041
Job Sheet 195874



Part No: D4840-041

Job Qty: 2 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 7/12/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV A IPP REV A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/12/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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120	Small Fab - 2 - B4B	2 pcs	7/12/19	0.00 2.51	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
130	QC 5	2 pcs	7/12/19	0.00 0.00	Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
140	Packaging 3-1 - Stock - B4B	2 pcs	7/12/19	0.00 0.00	QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

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DAS

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9-39

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					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	7/12/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598:

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - Identify as per dwg & Stock Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169571
D4824-1	Upper Cutter Mount	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150356
D4838-1	Upper Cutter Body, LH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5075170
D4838-2	Upper Cutter Body, RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161454
D4839-1	Blade	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	3123379
MS21042L08	Nut	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5157102
MS27039-08-19	Screw	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5181042
NAS1149FN832P	Washer	56 Ea (28 ea)	110-Packaging 1 - Pick Kit	5134702 5167594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4823-1	2	8	0
	D4824-1	2	9	0
	D4838-1	2	9	0
	D4838-2	2	8	0
	D4839-1	4	0	0
	MS21042L08	28	576	0
	MS27039-08-19	28	518	0
	NAS1149FN832P	56	1,628	0

Part Specifications

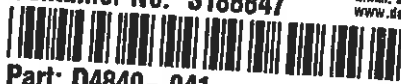
Specifications could not be found.

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Container No: S188847



Part: D4840-041

Job No: 195874

Serial No/Batch: S188847

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/18/19